

TJ/YJ/CJ FRONT BUMPER INSTALLATION INSTRUCTIONS

TOOLS NEEDED

- T55 Torx Socket
- 10mm Socket or Box Wrench (TJ)
- Ratchet
- 1/2" Socket or Box Wrench

HARDWARE

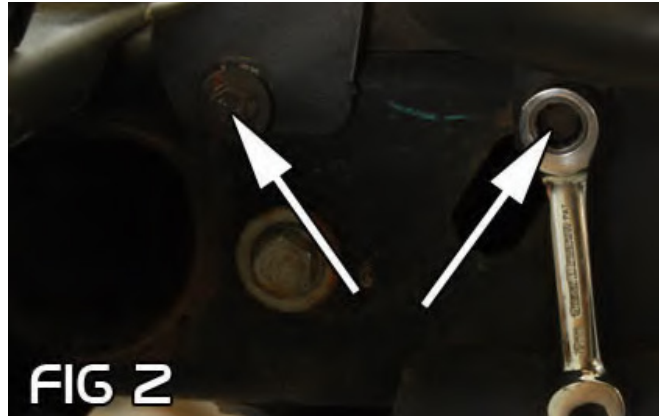
- 1 x 1.5" Zinc Bolts (6)
- 1/2" SAE Washers (6)

**Please read the mounting instructions below
carefully before attempting to install.**

Thank you for purchasing your new front bumper from JcR Offroad!
Checkout our website, www.jcroffroad.com for other great off-
road products. Be sure to rate and review our product online. If
you have any questions or are missing parts, please don't hesitate
to call us at 269-353-1184 x20!

A TJ is used to demonstrate this installation, but the process will be similar if you own a YJ or CJ. It is always best to trial install before painting/finishing to ensure proper fit. If we need to make a repair/modification will not be responsible for finishes

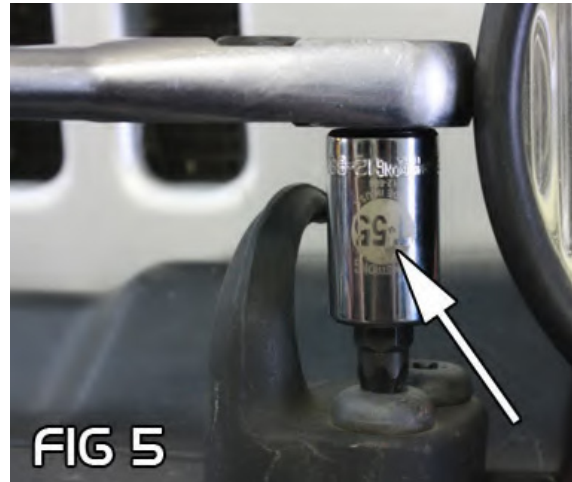
- 1** Using a 10mm end wrench remove the front plastic frame cover if equipped (fig 1). There will be two bolts on each side that need to be removed (fig 2).



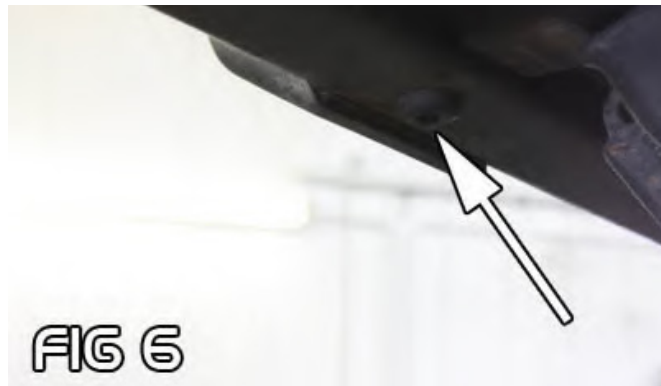
- 2** Unclip the factory fog light connection on each side if equipped (fig 3).



- 3** Using a the T55 torx socket, remove the four (TJ, YJ w/tow hooks) or two (YJ w/o tow hooks) top bumper mounting bolts. (fig 4, 5)



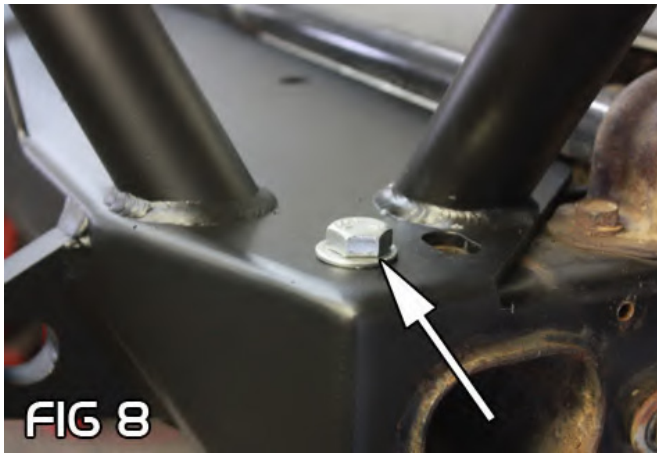
- 4** Remove the lower bumper bolts with a T55 torx socket (fig 6).



- 5** Test fit your new JcrOffroad bumper to be sure that it properly fits over your frame, and that all mounting holes align properly. If your bumper is bare metal, remove and coat it now.

7 If mounting a winch, remove the bumper and do so now while the bumper is off the Jeep. You will not be able to once its installed. You may also mount the fairlead at this time. Please follow your winch manufacturer's recommended installation instructions.

8 Slide the bumper over the frame and mount with the six provided bolts and washers (fig 8).



9 Tighten all mounting bolts.

10 Install any remaining lighting, or accessories at this time.

11 Enjoy your new bumper!

SWBF - FRONT WINCH BUMPER - TJ/LJ/YJ/CJ7 WRANGLER



Bumper (Photo may differ)

Item Code Legend

EX: SWBFC-TJ-T-PC

-CJ : CJ7 - 1 5/16 Hole Distance*

-YJ : YJ - 2 1/4 Hole Distance*

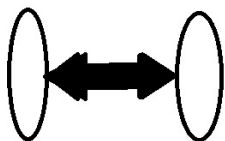
-TJ : TJ - 3/4 Hole Distance*

-T : Tubework/Hoop

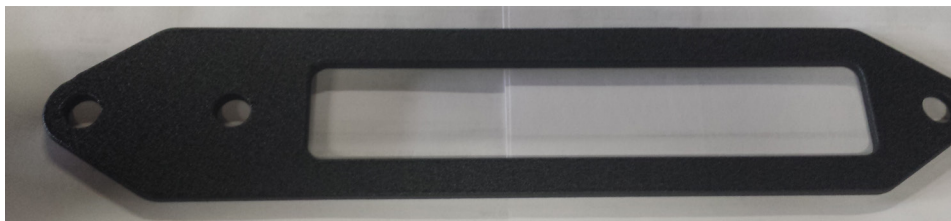
-O : No Tubework/Hoop

-PC : Powdercoated

-BARE : Bare Metal



Mounting Hole Distance



Adjustable Fairlead Bracket (Crusader, Mauler, Vanguard Only)

Bolt Pack:

TJ-YJFB-BP:

- 6 – 1/2 X 1 1/2 Hex Bolt
- 6 – 1/2 Flat Washer
- 3 – 3/8 x 1 Button Head
- 3 – 3/8 Flange Nut

OR

CJFB-BP

- 6 – 7/16 X 1 1/2 Hex Bolt
- 6 – 7/16 Hex Nut
- 12 – 7/16 Flat Washer
- 3 – 3/8 x 1 Button Head
- 3 – 3/8 Flange Nut

Revised: 05/09/16